

## 2024 ENVIRONMENT & ENERGY PLAN

| Significant Environmental Aspect                              | Environment & Energy Objective   |  |                              | Environment & Energy Program   | PIC           | Remarks |
|---|--|--|------------------------------|--|---------------|---------|
|   | Target   | Criteria(Q'ty)   | Item                         |  |               |         |
| Marine pollution due to emergencies such as hull damage, etc. | Prevent emergencies and minimize damage  | The number of marine pollution accident from emergencies (ZERO)                              | Collision, Ground, Oil spill | <ul style="list-style-type: none"> <li>- Implementation of verification of compliance with work safety procedures when audit/inspection, visit for ships</li> <li>- Carried out the training for hazard prevention, TBM and risk Assessment.</li> <li>- Use of Special &amp; Critical Checklist</li> <li>- When dangerous working, ensure safety though 'Permit to Work' system</li> <li>- Implementation onboard navigation audit by master (within 1 month from the date of joining for each auditee)</li> <li>- Compliance with crew's minimum rest hours</li> <li>- Thorough enforcement of Bridge watch instruction</li> <li>- Improvement of emergency response ability through ship's familiarization with contingency procedures and periodic execution of emergency drill.</li> <li>- Weather monitoring and cargo management, optimization of machinery /equipment's condition.</li> <li>- Periodic patrolling and site monitoring when oil transfer work.</li> <li>- Thorough management of shipboard oil response equipment and waterproofing materials for each ship.</li> <li>- Periodic sounding for all tanks and check level gauge thoroughly.</li> </ul> | SHIP, MT, QAT |         |
| Marine pollution due to malfunction of machinery/equipment    | Prevent malfunction of marine pollution prevention machinery/equipment and minimize damage | The number of marine pollution accident caused by malfunction of machinery /equipment (ZERO) |                              | <ul style="list-style-type: none"> <li>- Maintenance of pollution prevention machinery/equipment and management of overdue item in accordance with the PMS.</li> <li>- Oily bilge separator 15ppm monitoring system calibration plan (TTL : 34 ships).                             <ul style="list-style-type: none"> <li>● CNTR 1T : 11 ships (7 DSME 24K, HHDV, HHPR, HHBN, HHJK)</li> <li>● CNTR 2T : NIL</li> <li>● CNTR 3T : 5 ships (HOBD, HOHL, HHFW, HHUN, HHGR)</li> <li>● TANKER : 14 ships (All tanker fleet)</li> <li>● LNG/BULK : 4 ships (TFSS, BIDE, B1AT, GHEO)</li> </ul> </li> <li>- Management of minimum holding quantities of spare part in critical item.</li> <li>- Implementation of safety device function test periodically.</li> <li>- If the related regulation is changed, information would be provided to ships for the change and supplement equipment if needed.</li> <li>- Provide technical support and guideline when receiving ship's request.</li> </ul>   | SHIP, MT      |         |

|                                   |  |   |              |   |           |   |
|-----------------------------------|--|---|--------------|---|-----------|---|
| Air pollution from ship operation | CII Grade improvement management                           | Proportion of ships of CII grade 'D' or higher (Over 90%)   | CII grade    | <ul style="list-style-type: none"> <li>- Voyage optimization management. (Through adjustment of Trim, Draft, Speed, Propeller immersion, etc.)</li> <li>- Implementation of Hull inspection.</li> <li>- Hull resistance minimize.(UW hull cleaning, Premium AF paint)</li> <li>- Management of machinery efficiency. (prohibit G/E parallel operation under low load, machinery condition management, etc.)</li> <li>- Compliance with SEEMP procedure. (using CII CHECK LIST)</li> <li>- Verify results of machinery maintenance according to PMS in MMS. <ul style="list-style-type: none"> <li>※ Target of F.O consumption intensity : 1% improvement of average of last 3 years.</li> </ul> </li> </ul>                   | R&D       | HMM Compass uses (HMM IT system)                                |
|                                   | Minimize fuel consumption and increase energy efficiency   | F.O consumption intensity (0.7716 g/DWT*km)                 | g/DWT*km     |   | SHIP, QAT | Last 3 years<br>2021 : 0.8140<br>2022 : 0.8307<br>2023 : 0.6936 |
|                                   |  | Hull fouling Management (120 ships)                         |              | <ul style="list-style-type: none"> <li>- Hull fouling management.</li> <li>- Minimizing hull resistance increase caused by biofouling on hull through Hull inspection.</li> <li>- Hull cleaning/propeller cleaning will be implemented with hull inspection. <ul style="list-style-type: none"> <li>● Hull inspection plan (TTL : 120 ships) <ul style="list-style-type: none"> <li>✓ CNTR 1T : 32 ships (16 ships * 2 times)</li> <li>✓ CNTR 2T : 31 ships (14 ships excluding HPPP,HHBB * 2 times + new ship 3 ships)</li> <li>✓ CNTR 3T : 32 ships (16 ships * 2 times)</li> <li>✓ TANKER : 14 ships (All tanker fleet)</li> <li>✓ LNG&amp;BULK T : 11 ships (All LNG, bulk, MPV fleet)</li> </ul> </li> </ul> </li> </ul> | MT, R&D   |   |
|                                   | Minimize emission of VOCs                                  | Related Machinery /Equipment PMS overdue (Case ZERO)        | Overdue item | <ul style="list-style-type: none"> <li>- VOCs emission at right time and right place through the maintenance for related machinery/equipment with complying PMS.</li> <li>- Monitoring PMS overdue history for related machinery/equipment of TANKER through monthly check for PMS maintenance history.</li> <li>- According to VOC management plan, optimal control of VOC related to cargo operation has been carried out through complying emission minimizing procedure and recording for VOCs.</li> </ul>  | TKT       |   |
|                                   | Legal operation of Incinerator                             | Incinerator procedure (Violation ZERO)                      |              | <ul style="list-style-type: none"> <li>- Comply the area prohibiting incineration of garbage. (inside ports, within territorial sea, etc.)</li> <li>- Note the cautions for plastic, oily rags incineration.</li> </ul>   | QAT, MT   | Refer to 'PE-503, Ch.2.3' Shipboard incinerators                |
|                                   | Compliance with fuel oil sulfur oxide emission regulations | fuel oil sulfur oxide emission regulations (Violation ZERO) |              | <ul style="list-style-type: none"> <li>- SCRUBBER operation and use of low-sulfur fuel oil to comply with ship sulfur oxide emission regulations.</li> <li>- When making voyage plan of the ship, identify Sox emission control area.</li> </ul>  | QAT, MT   |   |

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|---|---|--|---|--|--|--|---|
| <b>Marine pollution from ship operation</b> | <b>Legal management of Garbage</b>  | <b>Disposal of Garbage (Violation ZERO)</b>                            | <b>Disposal method :</b><br>Landing, Incineration, Discharge into sea | <ul style="list-style-type: none"> <li>- Arrangement of legal garbage disposal company through local agency.</li> <li>- For new regulations of garbage disposal locally identified, information and guidance to be provided to ships.</li> <li>- Thorough implementation separate collection for waste in accordance with the Garbage Management Plan.</li> <li>- Minimize volume of garbage through compression.</li> <li>- Review for supply and operation of Plastic compactor/ grinder onboard.</li> </ul> | SHIP,<br>MT,<br>QAT  |  |   |
|   | <b>Minimize generation of Waste oil</b>   | <b>Waste oil generation ratio (1.87 %)</b>                             | Sludge, Oily residues   | <ul style="list-style-type: none"> <li>- Periodic maintenance of related machinery/equipment (Purifier, Oil pump, etc.) in accordance with the PMS.</li> <li>- Periodic sounding and record for all waste oil tanks thoroughly.</li> <li>- Optimal adjustment of the discharge time of the purifier with considering quality of F.O supplied.</li> <li>- Target of waste oil generation ratio : Value of 1% improvement of average of last 3 years.</li> </ul>   |  | Last 3 years<br>2021 : 1.83%<br>2022 : 1.92%<br>2023 : 1.93%<br>*managed by each ships |   |
|   | <b>Legal management of Ballast water</b>  | <b>Ballast water management regulation/convention (Violation ZERO)</b> |   |  | <ul style="list-style-type: none"> <li>- Compliance with the BWMC and local regulations. (Refer to BWMP)</li> <li>- Thorough records of ballast water treatment and management. (BWRB)</li> <li>- Compliance with the regional obligation for ballast water report/management.</li> </ul>            | QAT,<br>MT   | 71 ships are operating BWTS. (Total 73 ships)     |
|   | <b>Legal operation of SCRUBBER</b>  | <b>SCRUBBER wash water discharge regulation (Violation ZERO)</b>       |   |  | <ul style="list-style-type: none"> <li>- When making voyage plan of the ship, identify local restriction on discharge of SCRUBBER wash water.</li> <li>- Fuel oil change over or operate SCRUBBER on close loop mode in the area having restrictions on discharge of SCRUBBER wash water.</li> </ul> | MT,<br>QAT   | 58 ships are operating Scrubber. (Total 73 ships) |
|   | <b>Compliance with regional regulations for various incidental discharges from ship operation</b> | <b>National discharge regulations (Violation ZERO)</b>                 | Grey Water, Sewage  |  | <ul style="list-style-type: none"> <li>- Comply with Particularly Sensitive Sea Area (PSSA), and local regulations.</li> <li>- Identify the local regulations through local agency.</li> </ul> (Guide the ships about the regulations through Experience Feedback, etc.)                             | QAT,<br>MT   | Refer to PE-MC-503-013 & PE-502, Ch.3             |

|                                       |  |  |                     |  |     |  |
|---------------------------------------|--|--|---------------------|--|-----|--|
| <b>Resources management of office</b> | <b>Reduce fuel oil consumption for vehicles.</b> | <b>Fuel consumption</b><br>(Gasoline: 23,822ℓ)<br>(Diesel: 272ℓ) | Gasoline,<br>Diesel | - Recommend on public transport upon an outdoor service.<br>- Regularly maintenance of facility and efficient operation.   | CAD |  |
|                                       | <b>Reduce the electricity</b>                    | <b>Electricity (985 MWh)</b>                                     | Electricity         | - Prohibit the use of personal air-cond. and heater.<br>- Turn-off the unnecessary lights during night overtime.<br>- Regularly maintenance of facility and efficient operation. |     |  |